

MILITARY SPECIFICATION

K1007/CV 7478
Issue 1.
20th January, 1965

CV7478

SEMICONDUCTOR DEVICE, TRANSISTOR

Description: This specification covers the detail requirements for a NPN Silicon Planar High Frequency Transistor and is in accordance with K1007, Issue 3, except as otherwise stated.

Mechanical Dimensions and Outlines:- K1007, Section B
10.3.2.4 and
K1007/A1/D14D

Connections: Lead 1. Emitter
Lead 2. Base
Lead 3. Collector
Lead 4. Case

Absolute Maximum Ratings:-

RATING	V _{CB}	V _{EB}	V _{CE}	P _{tot}	P _{tot}	I _C	T _{stg}	T _{opr}	Shock	Vibration
UNIT	V	V	V	mW	mW	mA	°C	°C	g	g
MIN	-	-	-	-	-	-	-65	-	-	-
MAX	30	3.0	15	300	200	50	200	200	1500	20
NOTES				A	B				C	

- Note:-
- A. Case temperature 25°C, See Derating Curve Fig. 1 Page 10
 - B. Ambient temperature 25°C, See Fig. 1 Page 10
 - C. Duration 0.5 μ S.
 - D. Prototype 2N918.

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Primary Electrical Characteristics

Characteristic	I_{CBO}	I_{CBO}	h_{FE}	h_{FE}	V_{CE} (sat)	V_{BE} (sat)	f_T	C_{ob}	C_{ob}	C_{TE}	F		
Unit	nA	μ A			V	V	Mc/s	pF	pF	pF	db		
Min	-	-	20	8	-	-	600	-	-	-	-		
Max	10	1.0	150	-	0.4	1.0	-	1.7	3.0	2.0	6.0		
CONDITIONS	V_{CB}	V	15	15	-	-	-	-	10	0	-	-	
	V_{CE}	V	-	-	1.0	1.0	-	-	10	-	-	6.0	
	V_{EB}	V	-	-	-	-	-	-	-	-	0.5	-	
	I_E	mA	0	0	-	-	-	-	0	0	-	-	
	I_C	mA	-	-	3.0	3.0	10	10	4.0	-	-	0	1.0
	I_B	mA	-	-	-	-	1.0	1.0	-	-	-	-	-
	f	Mc/s	-	-	-	-	-	-	100	1.0	1.0	1.0	60
	Rg	ohm	-	-	-	-	-	-	-	-	-	-	400
T_{amb}	$^{\circ}$ C	25	+150	25	-55	25	25	25	25	25	25	25	

Reliability Assurance Provisions: Under discussion.

Requirements:-Marking

The device shall be marked as K1007, Section B 1.3.4. Minimum requirements are 1.3.4.1 (a) and (c).

Quality Assurance Provisions:-Destructive Tests

The tests listed in Table 2 Group B Inspection, Sub Groups 2, 3 and 4 and Table 3, Group C Inspection, Sub Group 2 are considered destructive.

Group C Inspection:

This inspection shall be conducted on the initial lot, and thereafter every ninety days or every fifth lot, whichever occurs first.

Preparation for Delivery:-Packaging

The device shall be packed according to K1007, Issue 3, Section A. 1.2.(c).

NATO Stock Number

5960-99-037-3687

This specification has been prepared by, and the Qualification Approval Authority is:-

Ministry of Aviation, Royal Radar Establishment, Malvern, Worcs., England.

20th January, 1965

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TABLE 1 GROUP A INSPECTION

Examination or Test	K1007/NATO Ref.	TEST CONDITIONS		AQL %	Insp. Level	Sym-bol	LIMITS		Units
		Specific Conditions					Min.	Max.	
<u>SUB GROUP 1</u> Visual and Mechanical Inspection	5.1	Including Physical Dimensions		0.65	I				
<u>SUB GROUP 2</u> Collector-emitter sustaining voltage	7.2.2.2.1	$I_C = 3.0\text{mA}$ $I_B = 0$ $t_p \leq 300 \mu\text{s} \leq 2\%$ duty cycle		1.0	II	V_{CE0} (sust)	15	-	V
Collector-Base cut-off Current	7.2.5.1	$V_{CB} = 15\text{V}$ $I_E = 0$				I_{CBO}	-	10	nA
Static Forward current transfer ratio	7.3.4	$I_C = 3.0 \text{ mA}$ $V_{CE} = 1.0\text{V}$				h_{FE}	20	150	
Collector-emitter saturation voltage	7.3.5	$I_C = 10 \text{ mA}$ $I_B = 1.0 \text{ mA}$				V_{CE} (sat)	-	0.4	V
Base-emitter saturation voltage	7.3.1	$I_C = 10 \text{ mA}$ $I_B = 1.0 \text{ mA}$				V_{BE} (sat)	-	1.0	V
Collector Voltage	7.2.1	$I_C = 1 \mu\text{A}$ $I_E = 0$				BV_{CBO}	30	-	V

TABLE 1 GROUP A INSPECTION (Cont'd)

Examination or Test	K1007/NATO Ref.	TEST CONDITIONS		AQL %	Insp. Level	Sym- bol	LIMITS		Units
		Specific Conditions					Min.	Max.	
<u>SUB GROUP 2 (Cont'd)</u> Emitter-Base Breakdown Voltage	7.3.2.	$I_C = 0$		2.5	I	BV _{EB0}	3.0	-	V
		$I_E = 10 \mu A$					600		
<u>SUB GROUP 3</u> Transition Frequency	7.4.8	$V_{CE} = 10V$				f_T	-	1.7	Mc/s
		$I_C = 4.0 \text{ mA}$							
Output Capacitance (1)	7.4.8	$f = 100 \text{ Mc/s}$				C_{ob}	-	1.7	pF
		$V_{CB} = 10V$							
Output Capacitance (2)	7.4.8	$I_E = 0$				C_{ob}	-	3.0	pF
		$f = 1 \text{ Mc/s}$							
Input Capacitance	7.4.8	$V_{EB} = 0.5V$				C_{ib}	-	2.0	pF
		$I_C = 0$							
		$f = 1 \text{ Mc/s.}$							

TABLE 1 GROUP A INSPECTION (Cont'd)

Examination or Test	TEST CONDITIONS	AQL %	Insp. Level	Syn-bol	LIMITS		Units
					Min.	Max.	
<p><u>SUB GROUP 4</u> Noise Figure</p>	<p>K1007/MATO Ref.</p> <p>Specific Conditions</p> <p>$f = 60 \text{ Mc/s}$ $V_{CE} = 6.0V$ $I_C = 1.0 \text{ mA}$ $R_G = 400 \text{ ohms.}$</p> <p>See Figs. 2 and 3, Page 11 and 12</p>	4.0	IA	F	-	6.0	db
<p>Collector Base Cut-off Current</p>	<p>7.2.5.1</p> <p>$V_{CB} = 15V$ $I_E = 0$ $T_{amb} = 150^\circ C$</p>			I_{CB0}	-	1.0	μA
<p>Static Forward current Transfer ratio</p>	<p>7.3.4</p> <p>$T_{amb} = -55^\circ C$ $I_C = 3.0 \text{ mA}$ $V_{CE} = 1.0 V$</p>			h_{FE}	8	-	

TABLE 2 GROUP B INSPECTION
See Page 3. Quality Assurance Provisions

Examination or Test	TEST CONDITIONS		Insp. Level	Syzybol	LIMITS		Units
	K1007/NATO Ref.	Specific Conditions			Min.	Max.	
<u>SUB GROUP 1</u> Physical Dimensions	5.1	According to drawings 10.3.2.4 and K1007/A1/D14D	IC				
<u>SUB GROUP 2</u> Solderability Temperature Cycling Moisture Resistance	5.13 5.5 5.3	-65°C to +200°C	IA				
<u>SUB GROUP 3</u> Vibration Fatigue	5.15	non-operating	IA				
<u>SUB GROUP 4</u> Lead Fatigue	5.10.2	3 cycles	IA				
<u>SUB GROUPS 5 & 6</u> Omitted							
<u>SUB GROUP 7</u> High Temperature Life	6.2.1	Duration = 1000 hrs. T _{atg} = 200°C	I Note 1				

TABLE 2 GROUP B INSPECTION
See Page 3. Quality Assurance Provisions

Examination or Test	TEST CONDITIONS		AQL %	Insp. Sym- Level bol	LIMITS		Units
	K1007/NATO Ref.	Specific Conditions			Min.	Max.	
<u>SUB GROUP 8</u> Operating Life	6.3	At any single temperature between 25° and 175°C P _{tot} = According to chosen temperature as derating curve. V _{CB} = 10V. Min. Duration 1000 hours.	4.0	IA			
<u>Post Test End Points for SUB GROUPS 2, 3 7 and 8</u>							
Collector-Base cut-off Current	7.2.5.1	V _{CB} = 15V			-	20	nA
Static Forward current transfer ratio	7.3.4	I _C = 3mA V _{CE} = 1.0V			-	25	%

TABLE 3 GROUP C INSPECTION

Examination or Test	TEST CONDITIONS		AQL %	Insp. Level	Sym- bol	LIMITS		Units
	K1007/NA10 Ref.	Specific Conditions				Min.	Max.	
<u>SUB GROUP 1</u> Omitted								
<u>SUB GROUP 2</u> Shock (non operating)	5.17.1	5 blows in each of three mutually perpendicular directions	6.5	IA				
<u>Post Test End Points</u> Collector-Base Cut-off Current	7.2.5.1	$V_{CB} = 15V$ $I_B = 0$			I_{CBO}	-	20	nA
Static Forward current transfer ratio	7.3.4	$I_C = 3 \text{ mA}$ $V_{CE} = 1.0V$			Δh_{FE}	18	165	-

NOTES

1. Maximum Sample Size 125

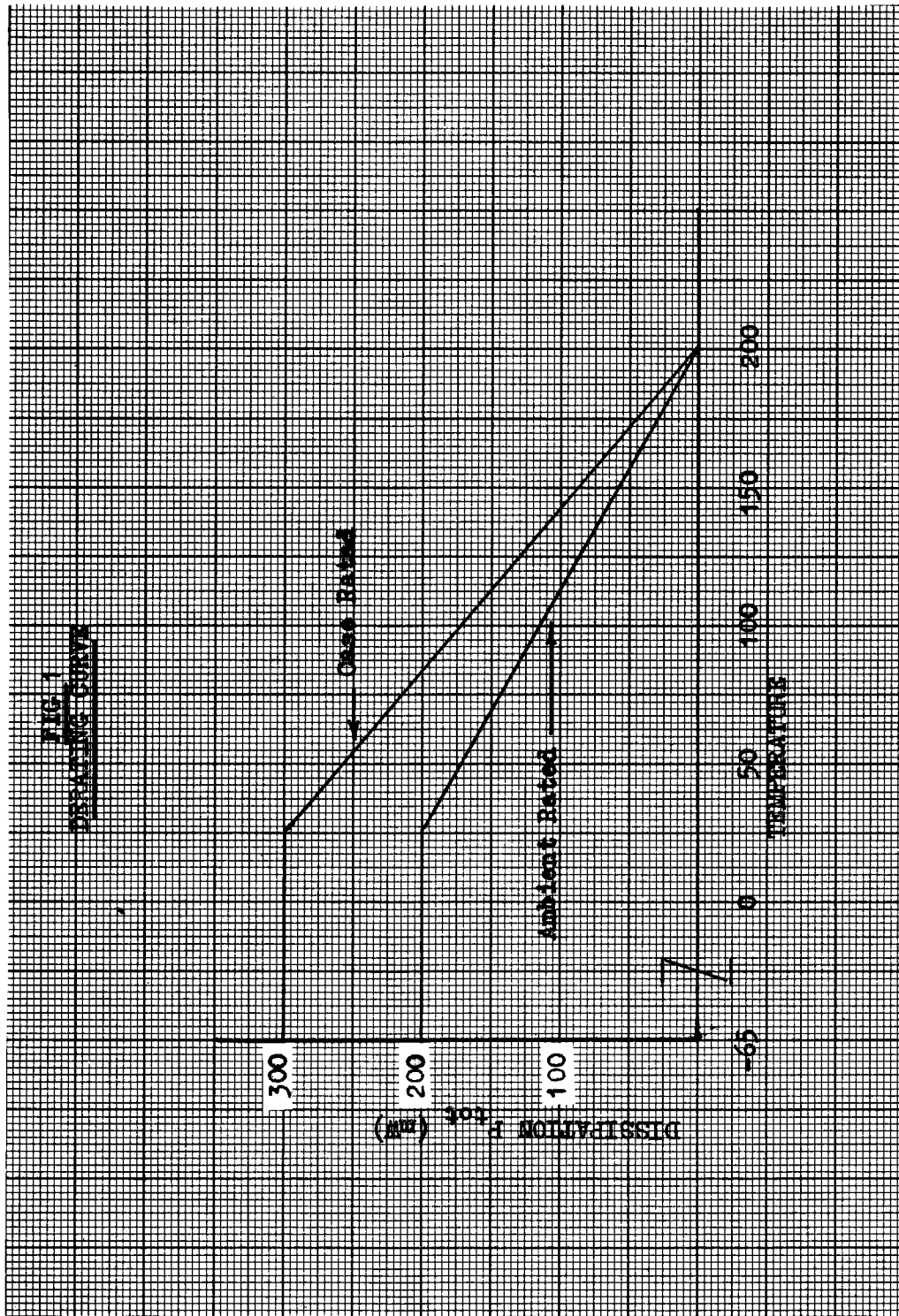
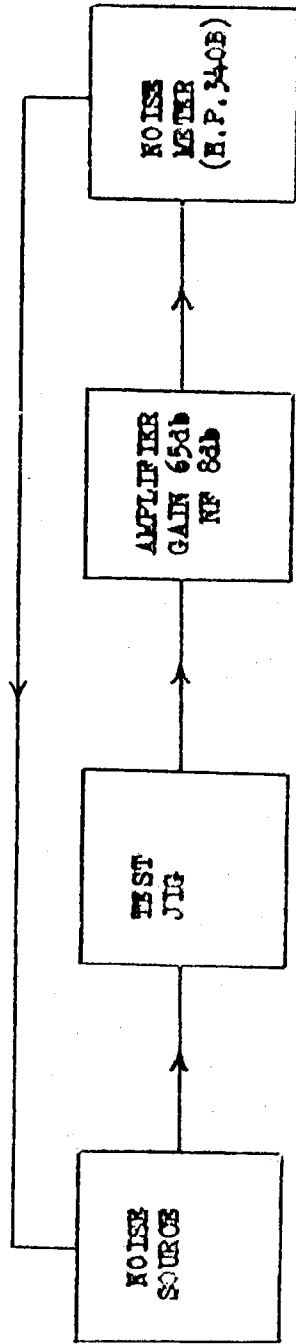


FIG 2
60 Mc/s N.F. Measurement Circuit

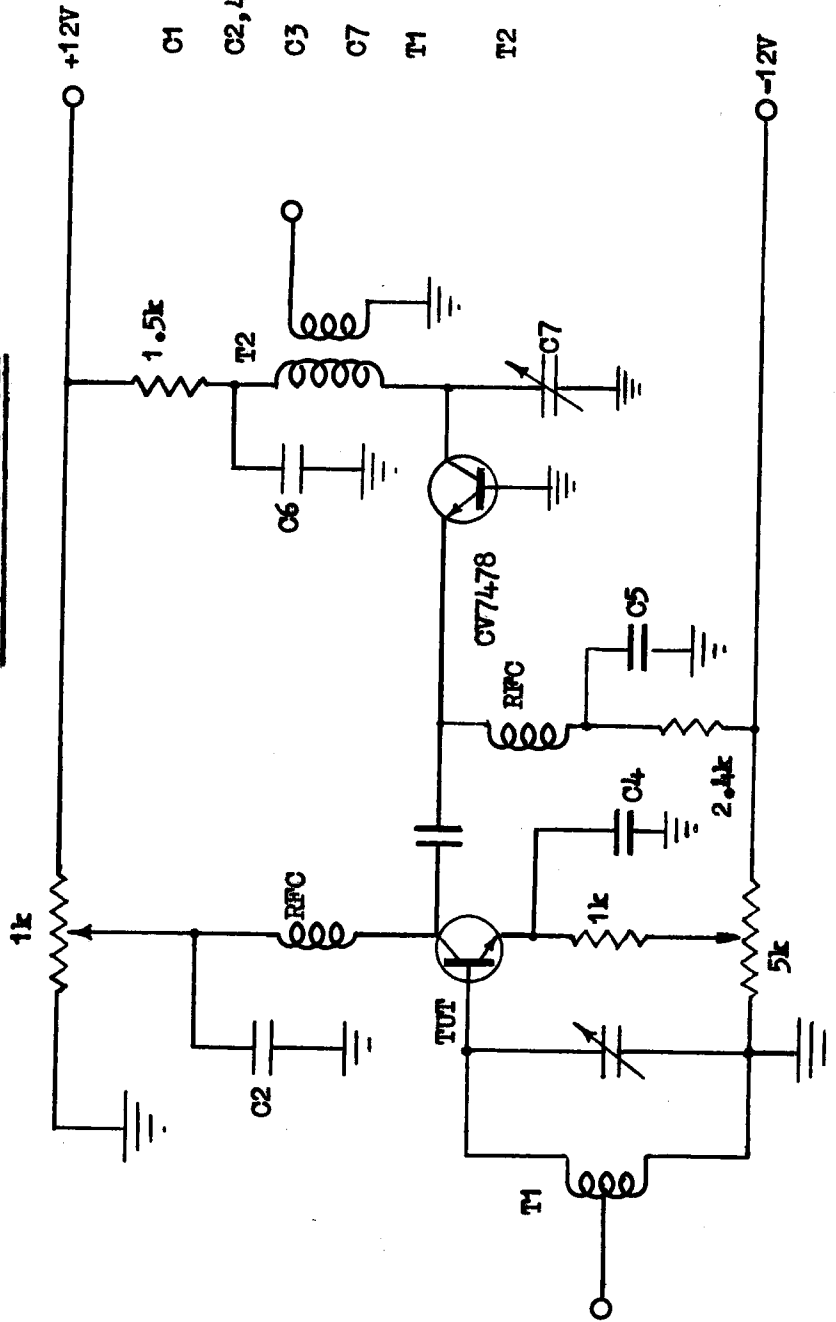


Bandwidth 1 Mc/s Minimum

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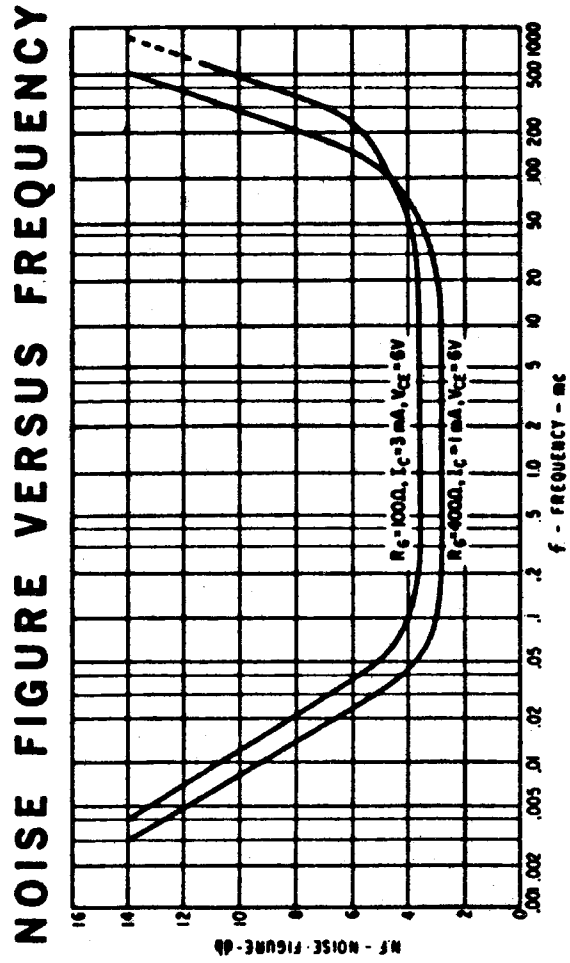
FIG 3

60 Mc/s N.F. TEST JIG

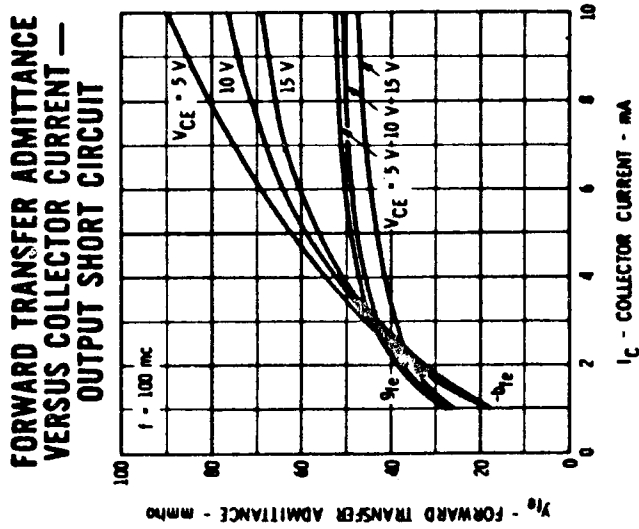
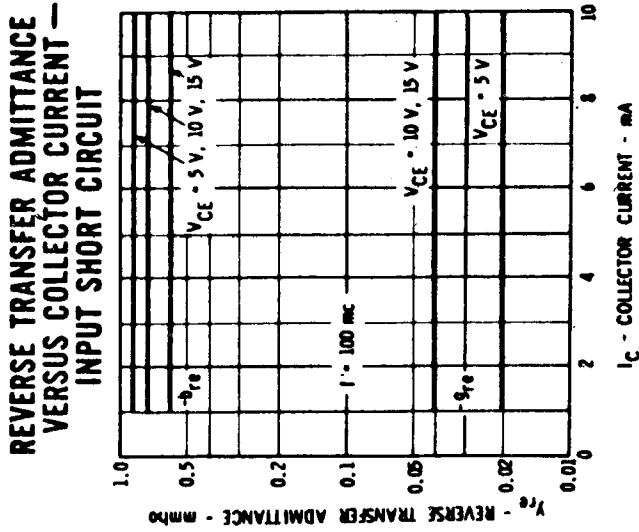


- C1 = 10-45pF
- C2,4,5,6 = .01uF
- C3 = 1200uF
- C7 = 6-30pF
- T1 = 7 turns tapped 2.5 turns. 9mm dia. 14mm long 19 SWG = Primary: 11 Turns 5mm dia Close wound 30SWG Secondary: 3.5 Turns 5mm dia Close wound 30SWG
- T2 =

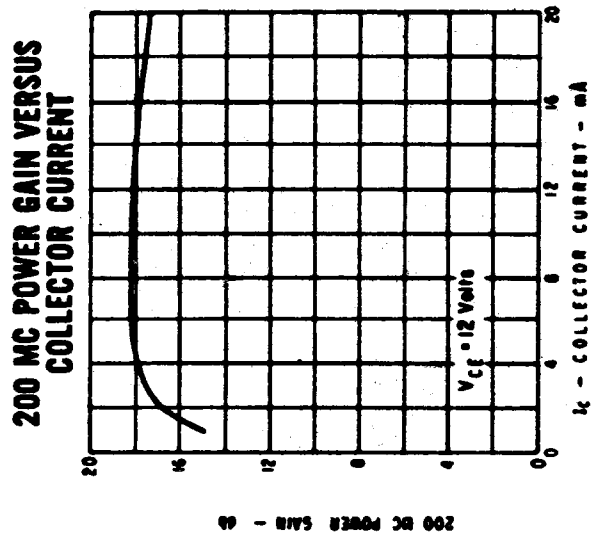
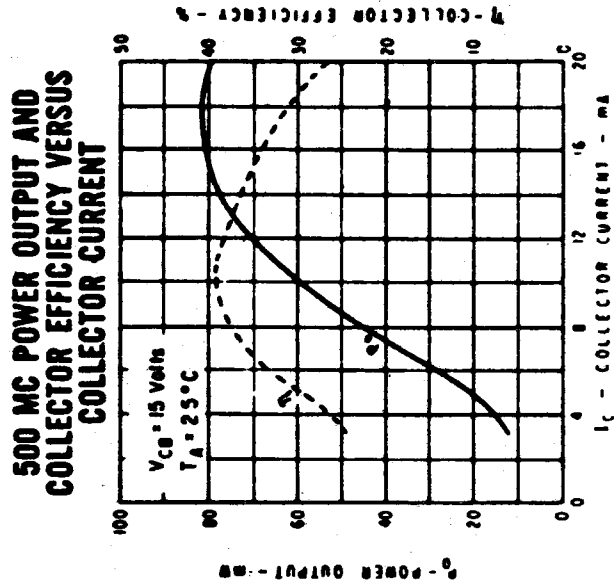
APPLICATION DATA



APPLICATION DATA

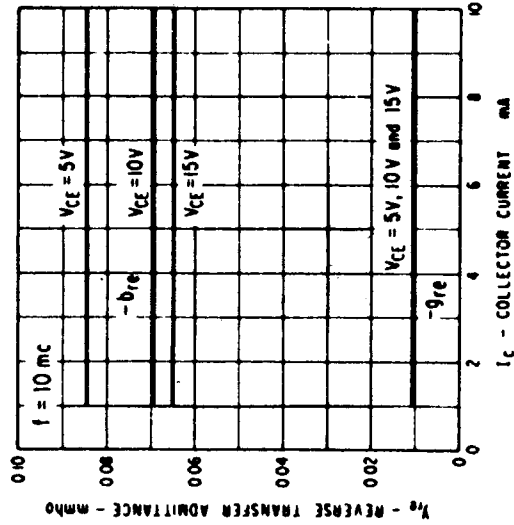


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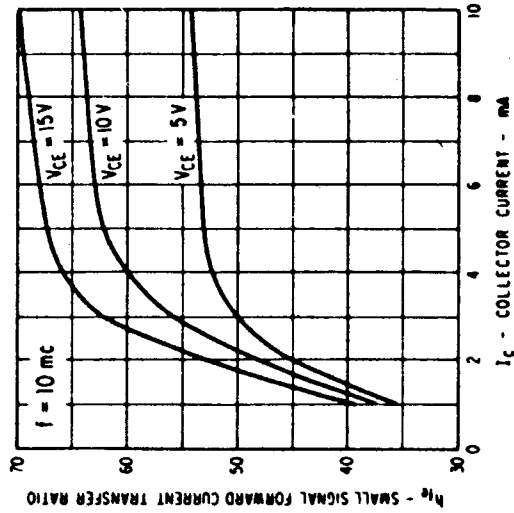


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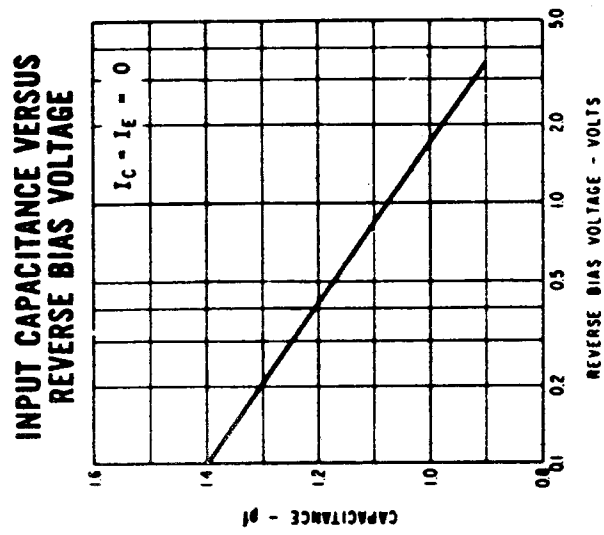
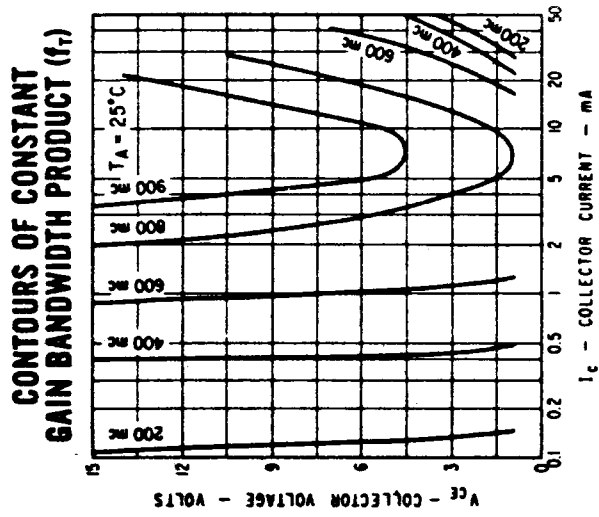
**REVERSE TRANSFER ADMITTANCE —
VERSUS COLLECTOR CURRENT —
INPUT SHORT CIRCUIT**



**SMALL SIGNAL CURRENT GAIN —
VERSUS COLLECTOR CURRENT —
OUTPUT SHORT CIRCUIT**

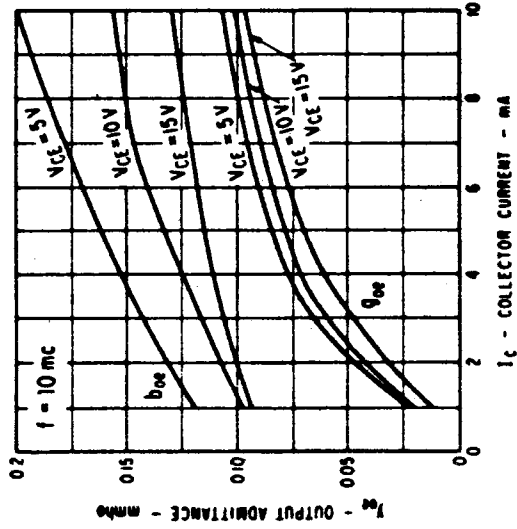


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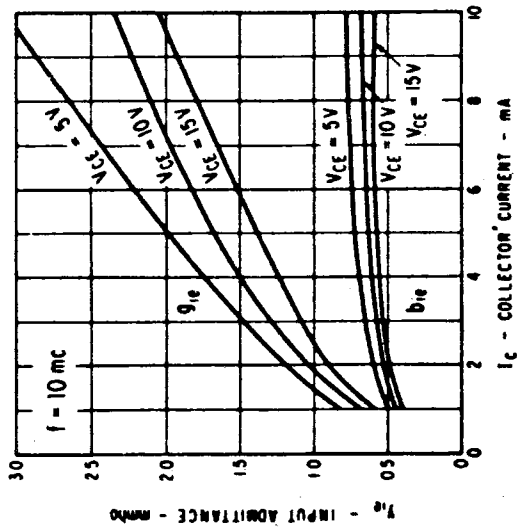


APPLICATION DATA

**OUTPUT ADMITTANCE VERSUS
COLLECTOR CURRENT —
INPUT SHORT CIRCUIT**

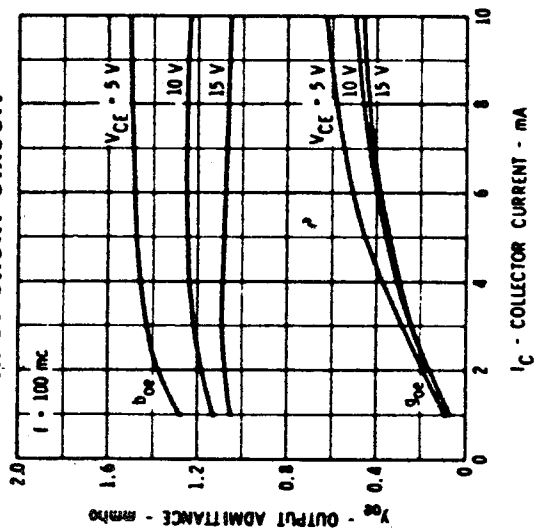


**INPUT ADMITTANCE VERSUS
COLLECTOR CURRENT — OUTPUT
SHORT CIRCUIT**

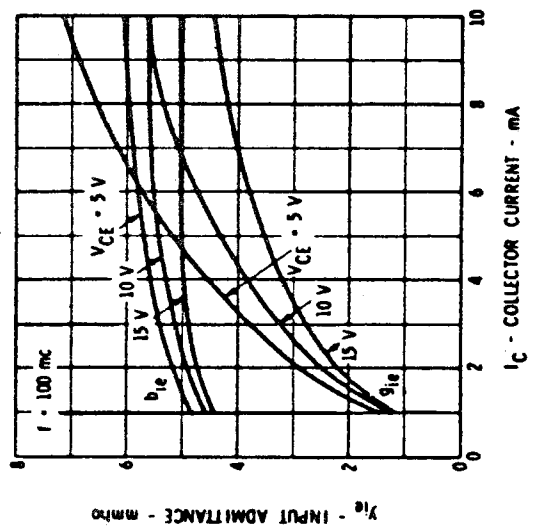


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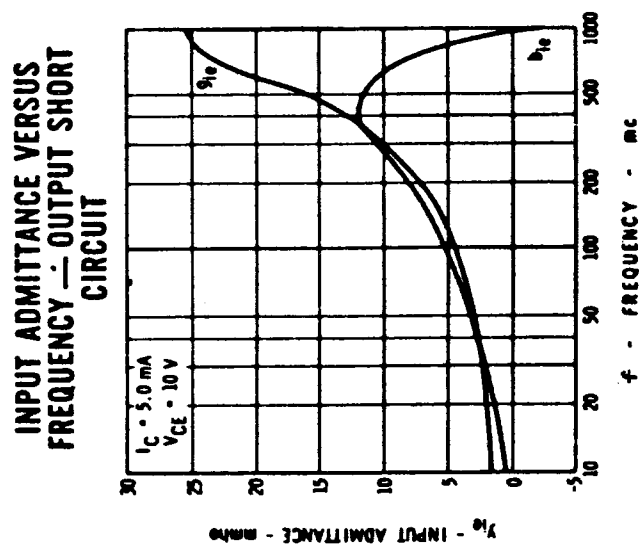
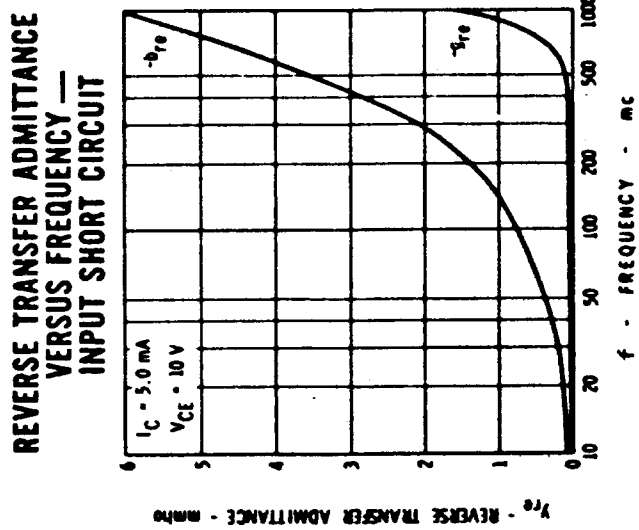
**OUTPUT ADMITTANCE VERSUS
COLLECTOR CURRENT —
INPUT SHORT CIRCUIT**



**INPUT ADMITTANCE VERSUS
COLLECTOR CURRENT — OUTPUT
SHORT CIRCUIT**

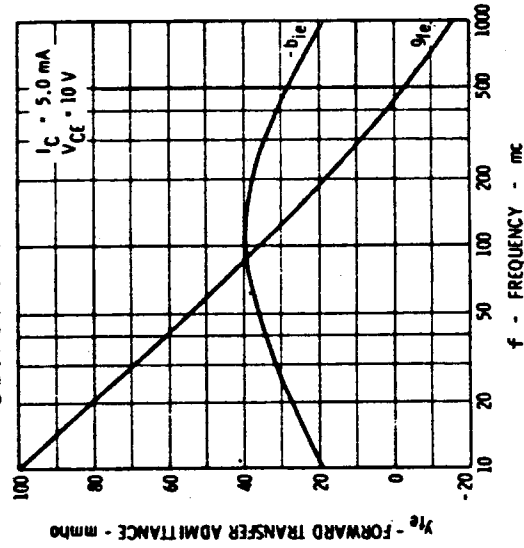


APPLICATION DATA



APPLICATION DATA

**FORWARD TRANSFER ADMITTANCE
VERSUS FREQUENCY —
OUTPUT SHORT CIRCUIT**



**OUTPUT ADMITTANCE
VERSUS FREQUENCY —
INPUT SHORT CIRCUIT**

